Models 77 and 771 Current-to-Pneumatic Transducers

Introduction

Features & Benefits

- High signal sensitivity for demanding applications or
- Simplified design ensures simplified operation
- Rugged, NEMA construction, with insensitivity to shock, vibration, and supply pressure variations accommodate operation in harsh industrial environments
- Choice of output capacities provides application versatility

Description

The Models 77 and 771 convert a DC millampere input signal to a pneumatic output signal directly proportional to the input. Their rugged design and ability to withstand shock and vibration allow them to be installed in even the harshest industrial environments. In addition, their exhaust can provide a light purge of the terminal enclosure by plugging the drain hole, making both the Model 77 and Series 771 suitable for use in corrosive environments.

Model 77 Current-to-Pneumatic Transducer

The Model 77 Current-to-Pneumatic Transducer, which was designed specifically for measuring circuits, converts the output of an electronic measuring device to a pneumatic signal for indication, recording, computation, or control. It can also be used to convert an electronic controller's signal to operate a final control element, such as a control valve circuit that requires a high degree of accuracy.

The Model 77 is typically used to signal a valve positioner. If it is used for direct-loading of valve actuators or other large volumes, a volume booster relay is required to minimize time lags and the effects of leakage.

Model 771 Current-to-Pneumatic Transducers

The Model 771 Current-to-Pneumatic Transducers were designed as a cost-effective valve service current-to-pneumatic transducer.

The Model 771 receives the output of an electronic signal, such as a PID control function, and drives a control valve via the transducer until the control function is satisfied. For measuring circuits, or for control circuits requiring a higher degree of transducing accuracy, the Model 77 should be used.

Because it's boosted output capacity minimizes time lags and the effects of leakage, the Model 771B should be used for direct-loading of valve actuators or other large volumes. If the valve actuator includes a valve positioner, a Model 771S should be used.

Specifications – Model 77

Functional Specifications

Supply Pressure

20 psig, ±2 psig for 3-15 psig output
30 psig, ±2 psig for 3-27 psig output

Input/Output Data

See Model Selection

Model 77

For general purpose and non-incendive applications

Model 77F

For intrinsically-safe applications

Zero Offset Adjustment

+40% and –20% of span

Pneumatic Connections

1/4" NPT

Output Capacity

0.16 scfm

Supply Pressure Effect

Less than 1% of span (change of output for supply change from 18 to 22 psig)

Temperature Range

-40 to 180°F (-40 to 85°C)

Electrical Connections

Enclosed terminal block, 1/2" threaded

Models 77 and 771 Current-to-Pneumatic Transducers

Technical data

Surface Mounting

Two 1/4 x 20 x 5/16" deep blind tapped holes

Enclosure

NEMA 3R
NEMA 4 via conduit vent

Electrical Classification

FM Approved
Model 77
Non-incendive for Class I, Div. 2, Groups A, B, C, D. Dust-ignition proof for Class II, Div. 1, Groups E, F, G. Suitable for Class III, Div. 1 hazardous locations and NEMA 4.

Model 77F
Intrinsically safe for Class I/II/III, Div. 1, Groups A, B, C, D, E, F, G and NEMA 4 when used with approved barriers and converters listed on Moore drawing #15032-7704/7705, and when installed per manufacturer's instructions.

Performance Specifications

Calibration Accuracy

±0.25% of span

Reproducibility

0.2% of span

Response Level

0.025% of span

Model Number

Order No.

Current-to-Pneumatic Transducer

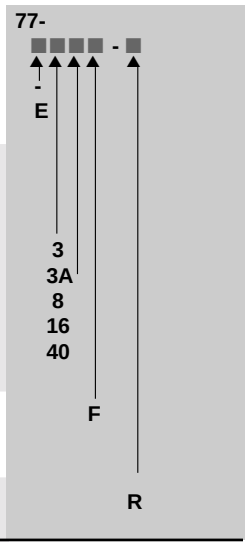
Exhaust
- Atmospheric
- Tapped Exhaust

Input/Output

Input Range[1] (mA dc)	Output Range (psig)	Input Impedence (Ohms)
1 to 5	3 to 15	2450
0 to 4	3 to 15	2450
4 to 20	3 to 27	610
4 to 20	3 to 15	185
10 to 50	3 to 15	30

Intrinsically-Safe Designation
- Intrinsically Safe (omit for other classifications)

Accessories
- Reverse Acting Output



Specifications – Series 771

Functional Specifications

Supply Pressure

20 psig (35 psig for 771-8_ _ _)

Input/Output Data

See Model Selection

Zero Offset Adjustment

+40% and –20% of span

Output Capacity

Standard: 0.16 scfm
Boosted: 2.0 scfm

Supply Pressure Effect

Less than 2% of span (change of output for supply change from 18 to 22 psig)

Temperature Range

-40 to 180°F (-40 to 85°C)

Electrical Connections

Enclosed terminal block, 1/2" threaded

Enclosed

NEMA 3R
NEMA 4 via conduit vent

Electrical Classification

FM Approved
Series 771_ _ _ F1: Intrinsically safe for Class I/II/III, Div. I, Groups A, B, C, D, E, G when used with approved barriers and converters listed on Moore drawing #15032-7704/7705, and when installed per manufacturer's instructions.

Series 771_ _ _ F2: Non-incendive for Class I, Div. 2, Groups, A, B, C, D. Dust-ignition proof for Class II, Div. 1, Groups E, G. Suitable for Class III, Div. 1 hazardous locations.

Performance Specifications

Calibration Accuracy

±1/2% of span standard unit
±1% of span boosted unit

Reproducibility

0.2% of span

Response Level

0.025% of span

1) Other input ranges available; 0 - 3 mA to 0-2500 mA.

Ordering data

Model Number

Order No.

Current-to-Pneumatic Transducer

771- ■■■■

Input/Output

Input Range[1] (mA dc)	Output Range (psig)	Input Impedence (Ohms)	
1 to 5	3 to 15	2450	**3**
4 to 20	3 to 27	610	**8**
4 to 20	3 to 15	185	**16**
10 to 50	3 to 15	30	**40**

Output Capacity
- Boosted — **B**
- Standard — **S**

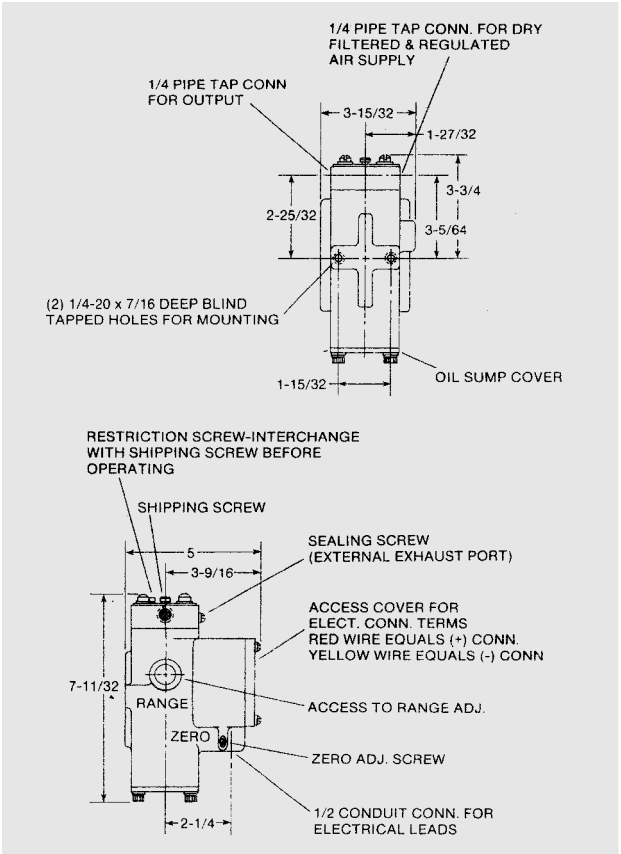
Options
- None Required — **N**
- Terminal Strip — **T**

Electrical Approval
- None Required — **N**
- Intrinsically Safe Class I, II, III Div. 1, Groups A, B, C, D, E, G — **F1**
- Non-Incendive Class 1, Div. 2, Groups A, B, C, D. Dust-ignition proof Class II, Div. 1, Groups E, G. Suitable for Class III, Div. 1 hazardous locations — **F2**

Accessories

- P/N 12330-100 - Wall Mount Bracket
- P/N 12334-130 - Pipe Mounting Bracket
- Piped Airset
- Reverse Acting (not available on the Model 771-8) Increase input; decrease output. Add "R" to model number.

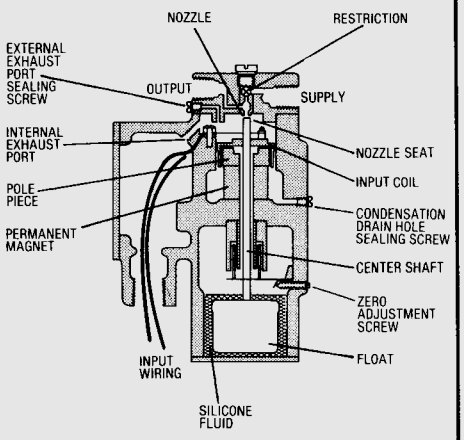
Mounting Dimensions – Model 77



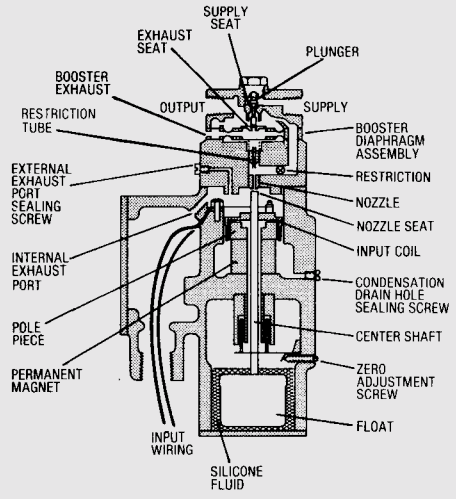
NOTES:
1. ALL CONNECTIONS ARE 1/4 NPT EXCEPT AS SHOWN.
2. MUST BE MOUNTED VERTICALLY (±10°) AS SHOWN.
3. FLAT ADAPTER PLATE (P/N 12330-100) AVAILABLE TO MOUNT TRANSDUCER ON A BLIND WALL.

Dimensional drawings

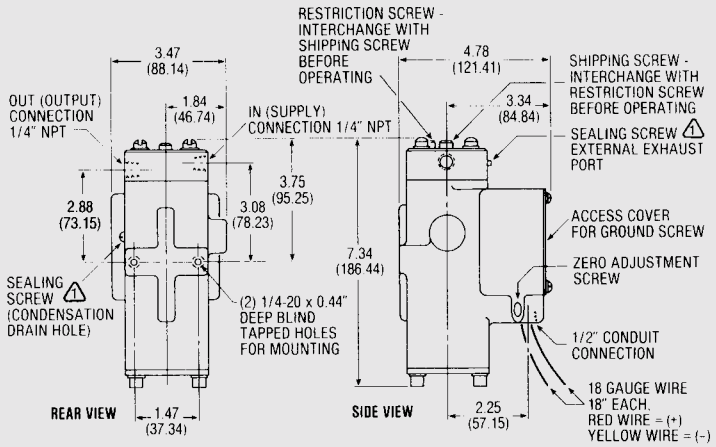
Mounting Dimensions – Model 771 S/B



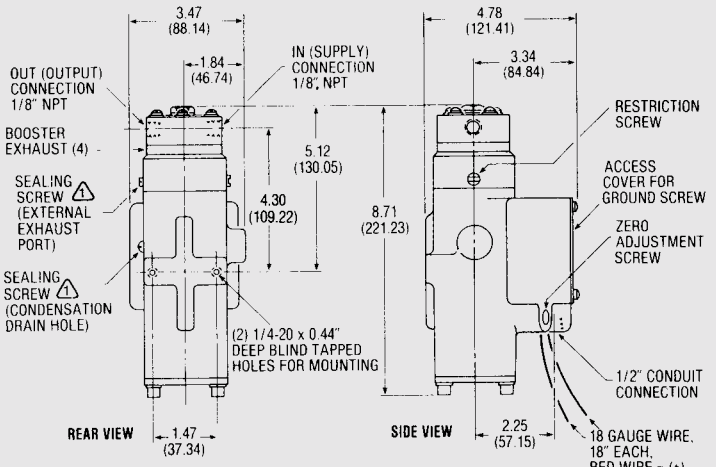
MODEL SERIES 771S
Standard Output Capacity



MODEL SERIES 771B
Boosted Output Capacity



MODEL SERIES 771S
Standard Output Capacity



MODEL SERIES 771B
Boosted Output Capacity

NOTES:

⚠1 Sealing screw must not be removed in a Class II hazardous location or under any NEMA 4 condition.

2. Dimensions are shown in inches and (millimeters).
3. Clearance of at least 5" (127MM) must be left above the top when mounting the transducer to permit removal of shipping and restriction screws and top cap (standard capacity models) and retaining nut (boosted models).
4. Transducer must be installed so that water cannot enter booster exhaust under NEMA 4 conditions (boosted models).
5. Transducer must be installed within 10° of vertical.