

MGS20

safety pressure gauges "solid-front" DN 100 (DS 4"): all AISI 316L stainless steel construction DN 150 (DS 6"): all stainless steel construction





These instruments comply with the construction and safety specifications of **EN 837-1/S3** and **ASME B40.1** standards. In case of leaks or failure of the elastic element, the operator is protected by a solid, separating wall placed on the front of the instrument and by the blow-out back. They are usually used in food, process, pharmaceutical, petrochemical industries and in conventional and nuclear power plants. The TIG welding between the case and the bulb makes the whole construction more robust and prevents leakage in case the instrument is filled with a dampening fluid protecting the instrument from vibrations. The dampening liquid filling reduces the pointer fluctuation and prevents the rotating parts of the movement from wearing out when pulsant vibrations and pulsations occur. Also, the dampening fluid prevents condensation and corrosive atmospheres from affecting the case and from damaging the internal components of the instrument.

1.20.1 - Standard Model

Design: EN837-1. Safety designation: S3 as per EN 837-2. Ranges: from 0...15 to 0...30000 psi (from 0...0,6 to 0...1600 bar or equivalent units). Accuracy class: 1 as per EN 837-1 Ambient temperature: -4...+149 °F (-20...+65 °C), IP55 housing (IEC 529); -63...+149 °F (-53...+65 °C), vented IP65/67 housing (IEC 529). Process fluid temperature: -40...+302 °F (-40...+150 °C). **Thermal drift:** ±0,4 %/10 °C of range (starting from 68°*F* - 20°C). Working pressure: 100% of FSV for static pressure; 90% of FSV for pulsating pressure. Over pressure limit: 30% of FSV (max 12 hours). Socket material: AISI 316L st.st. Bourdon tube, seamless tube: AISI 316L st.st. for pressure ranges up to 20000 psi (0...1000 bar); Duplex st.st for range 2300 psi (0...1600 bar) Case, ring and blow out disk:

DN100 in AISI 316L st.st.

DN 150 in AISI 304 st.st. (available in AISI316L st.st. upon request) **Window:** safety glass.

Movement: stainless steel with internal limit stops.

Dial: aluminium, white with black markings.

Pointer: adjustable, aluminium, black.

1.20.2 - Fillable Model - Lower connection only

Ambient temperature: -4...+149 °*F* (-20...+65 °C), IP 65/67 housing (IEC 529).

Pointer: not adjustable, aluminium, black. **Other features:** as Standard Model.

1.20.3 - Filled Model - Lower connection only

Ranges: *from* 0...15 *to* 0...30000 *psi* (from 0...1 to 0...1600 bar or equivalent units) **Damping liquid:** glycerine 98%, silicon oil or fluorinated fluid. **Ambient temperature:** +32...+149 °F (0...+65 °C) glycerine filling; -4...+149 °F (-20...+65 °C) silicon oil filling and fluorinated fluid filling; -76...+149 °F (-60...+65 °C) low temperatures special silicon oil filling. **Process fluid temperature:** max +149°F (+65 °C). **Protection degree:** IP 65/67 as per IEC 529. **Pointer:** not adjustable, aluminium, black. **Other features:** as Standard Model.

INSTRUMENTS FOR OXYGEN - Glicerine or silicone oil should not be used with highly oxidizing agents such as oxygen, chlorine, nitric acid or hydrogen peroxide, because of danger of spontaneous chemical reaction, inflammability or explosion. The use of fluorinates fluid is recommended in these case.



ISO 9001 : 2015 Cert. nr. 0433/7

safety pressure gauges "solid-front"

DN100 (DS4"): AISI316L stainless steel construction, DN150 (DS 6"): all stainless steel construction



A - LOWER CONNECTION



D - BACK CONNECTION - Standard model only

Mounting	DS	F	a	b	с	d	d ₁	e	h	р	L	Weight (1)
Lower	Ε	41M - G 1/2 A	0.51"	2.46"	1.16"	4.35"	3.97"		3.38"		0.78"	1.43 lbs
	4" (100)	43M - 1/2-14 NPT	(13)	(62,5)	(29,5)	(110,5)	(101)		(86)		(20)	(0,65 kg)
	G 6"(150)	41M - G 1/2 A	0.59"	2.51"	1.18"	6.33"	5.92"		0.59"		0.78"	2.64 lbs
		43M - 1/2-14 NPT	(15)	(64)	(30)	(161)	(150,5)		(117)		(20)	(1,2 kg)
Back	E 4" (100)	41M - G 1/2 A	0.51"	2.46"		4.35"	3.97"	1.22"		3.75"	0.78"	1.54 lbs
		43M - 1/2-14 NPT	(13)	(62,5)		(110,5)	(101)	(31)		(95,5)	(20)	(0,70 kg)
	G 6"(150)	41M - G 1/2 A	0.59"	2.51"		6.33"	5.92"	1.22"		3.77"	0.78"	2.53 lbs
		43M - 1/2-14 NPT	(15)	(64)		(161)	(150,5)	(31)		(96)	(20)	(1,15 kg)

dimensions : inches (mm)

(1) add 0.95 lbs (0,43 kg) for DS 4" (100) and 1.76 lbs (0,8 kg) for DS 6" (150), when filled

OPTIONS

Model	standard	fillable	filled	
C40 - Case, ring and blow out disk in AISI 316L st. st. (compulsory option for DN100)	♦	•	•	
C - Back flange, for lower connection pressure gauges	♦	•	•	
E - Front flange, for back connection pressure gauges	*			
2G2 - ATEX II 2G h - Dry - A.t20+60 °C (5)	•			
2D2 - ATEX II 2GD h - Dry/Silicon oil S10 - A.t20+60 °C (5)			♦ (6)	
2D0 - ATEX II 2GD h - Glycerine filled - A.t. 0+60 °C (5)			•	
2D5 - ATEX II 2GD h - Vented housing version ECV - A.t53+60 °C (5)	♦ (7) (8)			
2D6 - ATEX II 2GD h - Special silicon oil S60 - A.t60+60 °C (5)			♦ (9)	
K06 - Accuracy class: 0,6 as per EN 837-1 (1)	•	•		
P02 - Oxygen service (4)	*	♦ (2)	♦ (3)	
P03 - Compensating device for DS 4" model (100 mm), lower mounting		•	•	
S10 - Silicone oil filling			•	
E67 - Protection degree IP65/67	♦			
\$60 - Special silicone oil filling for low temperatures- A.t60+65 °C			•	
ECV -Vented housing version - IP65/67 - A.t 53 + 65 °C (7) (10)	•			

(1) For pressure ranges up to 6000 psi (400 bar).

(2) instruments to be ordered prepared for fluorurate fluid filling (code P01) $\,$

(3) To be ordered filled with fluorurate fluid (code F30)

(4) For pressure ranges up to 15000 psi (1000 bar)

(5) Please see catalogue sheet concerning the ATEX version

(6) To be ordered with S10 option

"HOW TO ORDER" SEQUENCE

Section / Model /Case / Mounting / Diameter / Range / Process connection / Options

1	20	1	Α	E	41M	С, Е
		2	D	G	43M	2G2ECV
		3				

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(10) with corrosive atmospheres please select the filled model

(7) To be ordered with E67 option(8) To be ordered with ECV option

(9) To be ordered with S60 option



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